



GenRock Basecoat

North American Market Only

Description:

Complete high quality acrylic polyurethane basecoat product range. Plain or metallic colors, based on 70+ base colors including 16 Pearlescent and iridescent colors and 6 xirallic. High pigmented system, economy on the quantity of paint ready for use, greater coverage, time saving in application because 2 coats are sufficient. Minimal waiting time for the application of the top coat. The basecoat system can be used sometimes with 2K toners in quantities not exceeding 25%.

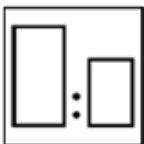
Surface

Old paint well sanded and surfaces well primed and prepared.

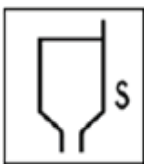
Preparation:

Suitable Substrates:

- Existing Finishes except TPA
- “General” 1 K or 2 K primers
- OEM Primer or EDP, sanded
- “General” Polyester Putties
- Bare metal substrates must be pre-primed with wash primer 9700



75% “GenMax” reducers:
- S1522 Reducer Fast
- S2232 Reducer Normal
- S3236 Reducer Slow



18-19 sec / DIN 4 mm / 20°C (68°F)



Compliant 1.3 – 1.4 mm
2.0 – 2.5 bar inlet pressure
HVLP 1.3 – 1.4 mm; 0.7 bars at the air-cap
8 – 12 microns per coat

Product Data Sheet



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5 min. between coats. For metallic colors, a drop coat is recommended



Wait until fully matt before applying top coat.



Wear suitable protection

Flash Point: 23°C (73.4°F)

Specific Gravity: 0.94 – 1.16 kg/cm³ (7.82 – 9.66 lbs/gal)

Solids Content: 21.2 – 39.0 % by weight

Coverage: 8 – 10 m²/l at 25 micron dry thickness

SDS: Refer to the safety data sheet

Product Data Sheet